

Work Order ID 129060

129060

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Wednesday, January 28, 2015 9:05:01 AM

Item ID: D4171-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bushing
 Start Date: 1/28/2015 Start Qty: 40.00 *40* Cust Item ID:
 Required Date: 1/28/2015 Req'd Qty: 40.00 *40* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
200	Identify as per dwg & Stock Location: <u>Stop</u>	0.00							
200									
Packaging	Memo	0.00				41	DAG CS 9-89		JAN 31 2015
Packaging									
210	QC21- Final Inspection - Work Order Release	0.00							
210									
QC	Memo	0.00							
Quality Control									

15.2-2

Picklist Print

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Wednesday, January 28, 2015 9:05:04 AM

Work Order ID: 129060

129060

Parent Item: D4171-1

D4171-1

Parent Item Name: Bushing

Start Date: 1/28/2015

Required Date: 1/28/2015

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP REV:A NEW ISSUE 10-09-22 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R1.000		Purchased	No			100	f	30.9660	0.08	4			
M303R1 000										**		15/01/27	DAS 40 9-89
303 Round Bar 1.00													

Location

Loc Qty

Loc Code

MAT028

30.966

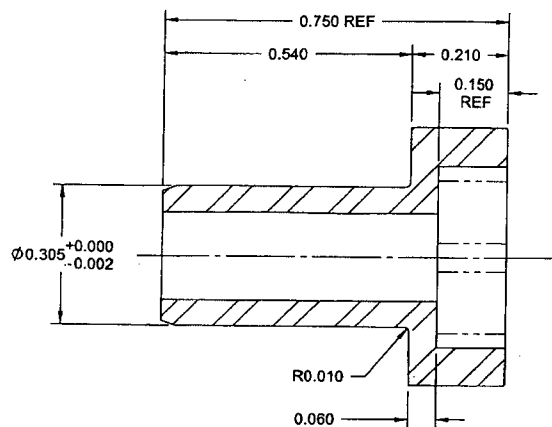
m124237

1.5

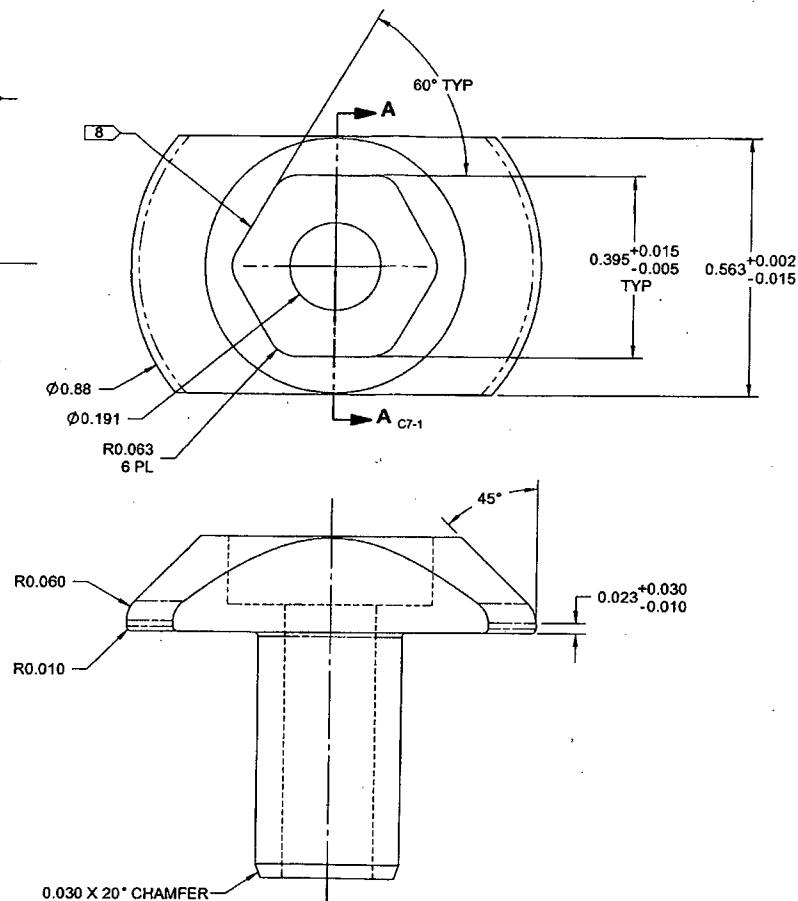
m128496

29.466

* 4.0



C4-1 **SECTION A-A**



D4171-1 BUSHING

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR PER ASTM A582
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs
- 8) HEXAGON/HOLE MUST ALLOW INSERTION OF AN3 BOLT.

UNCOMPLETED

SUBJECT

WITH

VOICED

NO. 129060 MWS

1501-28

RELEASED
2010-09-15
JM

REV.	NEW ISSUE	DESCRIPTION	CP	10.08.26
DESIGN			BY	DATE
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	10.08.26			

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4171	REV. A
TITLE BUSHING	SHEET 1 OF 1
SCALE NTS	

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DART AEROSPACE LTD		Work Order:	129060
Description: Bushing		Part Number:	D4171-1
Inspection Dwg: D4171	Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.750	+/-0.010	750	/		VERU	2L-10
0.540	+/-0.010	540	/			
0.210	+/-0.010	210	/			
0.150	+/-0.010	151	/			
Ø0.305	+0.000/-0.002	304	/		MIC	2L-4
R0.010	+/-0.010	010	/			
0.060	+/-0.010	059	/			
0.395	+0.015/-0.005	398	/			
0.563	+0.002/-0.015	553	/			
Ø0.88	+/-0.030	875	/			
Ø0.191	+0.005/-0.001	191	/			
R0.063	+/-0.010	063	/			
R0.060	+/-0.010	060	/			
45°	+/-0.5°	45°	/			
0.023	+0.030/-0.010	030	/			
0.030 x 20°	+/-0.010 x 0.5°	025x30	/			

Measured by: JL		Audited by: ST 9-29		Preliminary Approval:	
Date: 15-1-28		Date: 15-01-29		Date:	

Rev	Date	Change	Revised by	Approved
A	10.10.25	New Issue	KJ	AA